



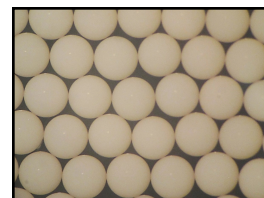
## Product Data Sheet

### **DuPont™ AmberLite™ HPR2900 Na Ion Exchange Resin**

Uniform Particle Size, Macroporous, Strong Acid Cation Exchange Resin for Industrial Softening Applications

#### **Description**

DuPont™ AmberLite™ HPR2900 Na Ion Exchange Resin is a robust, high-quality resin for use in industrial softening applications when a combination of exceptional physical stability, simple and reliable operation, and long resin life is required.



Its high degree of crosslinking provides exceptional stability, which gives it great resistance to chemical oxidation and to mechanical, thermal, or osmotic stress. The properties of this macroporous resin have been designed for optimal kinetics.

AmberLite™ HPR2900 Na is recommended for hot process softeners, sodium-cycle or amine-cycle condensate treatment, and other systems involving appreciable oxidative potential or high temperatures.

AmberLite™ HPR2900 Na is available for demineralization applications when the sodium-form is preferred by the user.

#### **Applications**

- Industrial softening, ideally when treating water with:
  - High oxidant level
  - High temperature on the cation resin
- Sodium-cycle or amine-cycle condensate treatment
- Hot process softening
- Demineralization (when the sodium-form is preferred by the user)

#### **System Designs**

- Co-current
- Counter-current / Hold-down
- Packed beds

#### **Historical Reference**

AmberLite™ HPR2900 Na Ion Exchange Resin has previously been sold as DOWEX MARATHON™ MSC Na Ion Exchange Resin.

## Typical Properties

<b>Physical Properties</b>	
Copolymer	Styrene-divinylbenzene
Matrix	Macroporous
Type	Strong acid cation
Functional Group	Sulfonic acid
Physical Form	White, opaque, spherical beads
<b>Chemical Properties</b>	
Ionic Form as Shipped	Na <sup>+</sup>
Total Exchange Capacity	≥ 1.8 eq/L (Na <sup>+</sup> form)
Water Retention Capacity	46.0 – 52.0% (Na <sup>+</sup> form)
<b>Particle Size</b> §	
Particle Diameter	550 ± 50 µm
Uniformity Coefficient	≤ 1.10
< 300 µm	≤ 0.3%
> 850 µm	≤ 3.0%
<b>Stability</b>	
Whole Uncracked Beads	≥ 95%
Swelling	Ca <sup>2+</sup> → Na <sup>+</sup> : 3% Na <sup>+</sup> → H <sup>+</sup> : 4%
<b>Density</b>	
Particle Density	1.28 g/mL
Shipping Weight	785 g/L

§ For additional particle size information, please refer to the [Particle Size Distribution Cross Reference Chart](#) (Form No. 45-D00954-en).

## Suggested Operating Conditions

Temperature Range (Na <sup>+</sup> form)	5 – 150°C (41 – 302°F)
pH Range	
Service Cycle	1 – 14
Stable	0 – 14

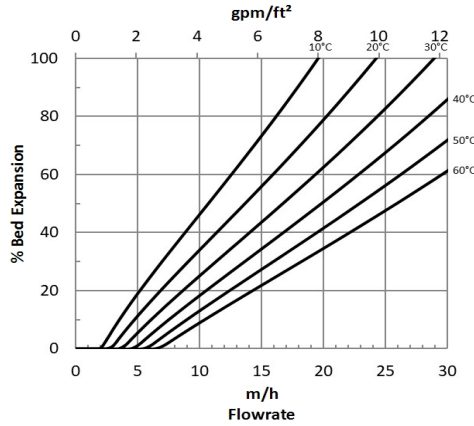
For additional information regarding recommended minimum bed depth, operating conditions, and regeneration conditions for [separate beds](#) (Form No. 45-D01131-en) in water treatment, please refer to our Tech Fact.

## Hydraulic Characteristics

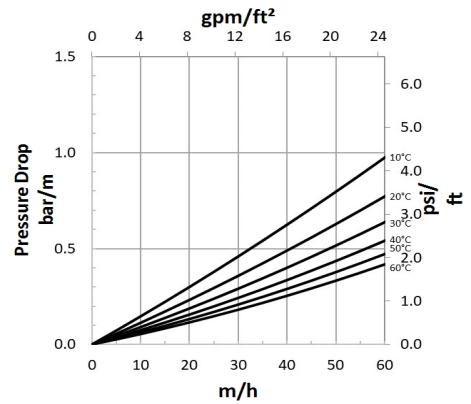
Estimated bed expansion of DuPont™ AmberLite™ HPR2900 Na Ion Exchange Resin as a function of backwash flowrate and temperature is shown in Figure 1.

Estimated pressure drop for AmberLite™ HPR2900 Na as a function of service flowrate and temperature is shown in Figure 2. These pressure drop expectations are valid at the start of the service run with clean water.

**Figure 1: Backwash Expansion**  
Temperature = 10 – 60°C (50 – 140°F)



**Figure 2: Pressure Drop**  
Temperature = 10 – 60°C (50 – 140°F)



## Product Stewardship

DuPont has a fundamental concern for all who make, distribute, and use its products, and for the environment in which we live. This concern is the basis for our product stewardship philosophy by which we assess the safety, health, and environmental information on our products and then take appropriate steps to protect employee and public health and our environment. The success of our product stewardship program rests with each and every individual involved with DuPont products—from the initial concept and research, to manufacture, use, sale, disposal, and recycle of each product.

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Please be aware of the following:

- **WARNING:** Oxidizing agents such as nitric acid attack organic ion exchange resins under certain conditions. This could lead to anything from slight resin degradation to a violent exothermic reaction (explosion). Before using strong oxidizing agents, consult sources knowledgeable in handling such materials.

**Have a question? Contact us at:**

[www.dupont.com/water/contact-us](http://www.dupont.com/water/contact-us)

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